

Drill Bits to Use			Part Number	Diam MM	Length MM	Grip MM
1/8	No. 30	Jobber 3.3	AS 4-1	3.2	4.8	1.6
			AS 4-2	3.2	6.4	3.2
			AS 4-3	3.2	8.0	4.8
			AS 4-4	3.2	9.6	6.4
			AS 4-5	3.2	11.5	8.0
			AS 4-6	3.2	12.7	9.5
			AS 4-7	3.2	15.0	11.0
			AS 4-8	3.2	16.1	12.7
			AS 4-9	3.2	18.6	14.2
			AS 4-10	3.2	19.1	16.0
			AS 4-12	3.2	25.0	19.0

5/32	No. 20	Jobber 4.1	AS 5-1	4.0	5.8	1.6
			AS 5-2	4.0	7.0	3.2
			AS 5-3	4.0	8.5	4.8
			AS 5-4	4.0	10.0	6.4
			AS 5-5	4.0	11.4	8.0
			AS 5-6	4.0	13.0	9.6
			AS 5-7	4.0	15.5	11.0
			AS 5-8	4.0	16.5	12.7
			AS 5-9	4.0	18.6	15.0
			AS 5-10	4.0	19.5	16.0
			AS 5-12	4.0	24.0	19.0

Drill Bits to Use			Part Number	Diam MM	Length MM	Grip MM
3/16	No. 11	Jobber 4.9	AS 6-1	4.8	6.4	1.6
			AS 6-2	4.8	7.5	3.2
			AS 6-3	4.8	9.6	4.8
			AS 6-4	4.8	11.0	6.4
			AS 6-5	4.8	12.7	8.0
			AS 6-6	4.8	14.5	9.5
			AS 6-7	4.8	16.2	11.0
			AS 6-8	4.8	17.5	12.7
			AS 6-9	4.8	19.0	15.0
			AS 6-10	4.8	20.4	16.0
			AS 6-11	4.8	22.5	18.1
			AS 6-12	4.8	25.0	19.0
			AS 6-14	4.8	27.4	22.2
			AS 6-16	4.8	31.0	25.4
			AS 6-20	4.8	38.0	31.8
AS 6-22	4.8	40.0	33.8			
AS 6-25	4.8	44.0	37.8			

1/4		Jobber 6.5	AS 8-2	6.5	7.5	3.2
			AS 8-4	6.5	11.0	6.4
			AS 8-6	6.5	14.5	9.5
			AS 8-8	6.5	17.5	12.7
			AS 8-10	6.5	20.4	16.0
			AS 8-12	6.5	25.0	19.0
			AS 8-16	6.5	31.0	25.4